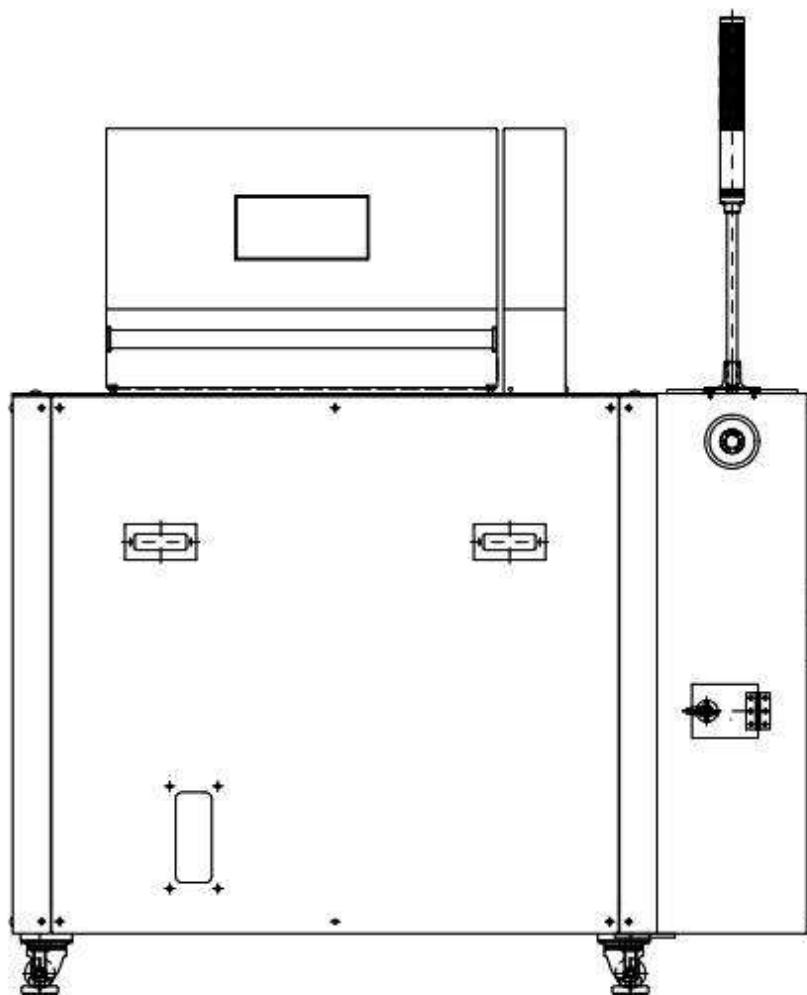


THINKY

Planetary Centrifugal Mixer With Built-in Vacuum Function
ARV-3000TWIN

EX- 4096A

INSTRUCTION MANUAL



THINKY CORPORATION

For safety, READ and understand this manual thoroughly before operation or maintenance of this system. Operation or maintenance of this system without reading this manual is strictly forbidden.
Keep this manual handy for easy reference at any time.

Table of Contents

CHAPTER 1 INTRODUCTION.....	1-1
1-1 Scope of System Warranty and Liability	1-2
1-1-1 System Warranty and Liability	1-2
1-1-2 Warranty and Liability for Software.....	1-5
1-1-3 Warranteer and Liability for Manual	1-5
1-2 Definition of Intended Manual Reader	1-6
CHAPTER 2 SAFETY	2-1
2-1 Before Using the System	2-1
2-2 System Overview	2-2
2-3 DANGER, WARNING, and CAUTION in this Manual	2-4
2-3-1 Hazard level	2-4
2-3-2 Definitions of “serious injury” and “light injury”	2-5
2-3-3 Symbols	2-6
2-4 Hazard Warning Labels	2-7
2-4-1 Types of hazard warning labels	2-8
2-4-2 Hazard warning label locations.....	2-9
2-5 Work Area	2-10
2-6 Safety Measures.....	2-11
2-6-1 Safety precautions	2-11
2-6-2 Cautions against driving parts	2-13
2-6-3 Cautions against high voltage sections	2-13
2-6-4 Cautions against dangers, toxics, and drastic matters	2-14
2-6-5 Cautions against high temperature sections	2-14
2-6-6 Safety interlock system.....	2-15
2-6-7 Releasing the door lock	2-16

2-6-8	Signal tower	2-18
2-6-9	Lockout/Tagout	2-19
2-6-10	Work Clothes and Protective Gear	2-21
2-7	Cautions on Handling.....	2-22
2-8	Emergency measures.....	2-23
2-8-1	Emergency off (EMO) switch	2-23
2-8-2	Recovery from EMO	2-24
2-8-3	Emergency measures	2-26
2-9	Disposal of Waste Emitted during Work	2-28
2-10	Transfer and Disposal of the System	2-28
CHAPTER 3 SYSTEM CONFIGURATION AND UNIT NAMES		3-1
3-1	System front	3-1
3-2	System right side	3-1
3-3	Control panel.....	3-2
CHAPTER 4 INSTALLATION		4-1
4-1	System Installation	4-1
CHAPTER 5 PREPARATION OF STIRRING		5-1
5-1	Measurement of Materials.....	5-1
5-2	Setting of Stirring Container and Dummy Weight.....	5-2
CHAPTER 6 OPERATION PROCEDURES.....		6-1
6-1	Putting Power Supply on	6-1
6-2	Each Screen and Major Operations of Touch Panel	6-2
6-3	Recipe (Operating Condition) Editing.....	6-3
6-3-1	Setting of steps	6-3
6-3-2	Setting of Step 2 to 10	6-6
6-4	Recipe (Operating Condition) Registration.....	6-8
6-5	Automatic Operation Start	6-9
6-6	Recipe (Operating Condition) Confirmation	6-10

Table of Contents

6-7	Display during Operation	6-11
6-8	Stop of operation	6-12
6-9	Removal of Container.....	6-13
6-10	Manual Operation (System Control)	6-14
6-11	Utilities (Other Functions).....	6-15
CHAPTER 7 ERRORS AND ALARMS		7-1
7-1	Errors	7-1
7-2	Alarms	7-2
CHAPTER 8 SYSTEM MAINTENANCE		8-1
8-1	Periodic Inspection List	8-1
8-2	Daily Inspection	8-2
8-3	Cleaning of Inside of the System	8-2
8-4	Inspection of Vacuum Pump	8-3
8-4-1	Replenishment of vacuum pump oil.....	8-3
8-4-2	Replacement of oil	8-4
8-5	Gear Replacement	8-6
8-5-1	Removal of gears.....	8-6
8-5-2	Attachment of gears.....	8-9